

HIGH STANDARD, INC.

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HIGH STANDARD - CAL 22 SHORT - CONVERSION UNITS

High Standard offers two .22 short conversion kits. One kit is for our Victor Models and the other is for our Trophy and Citation Models. These conversion kits allow our Victors, Trophys and Citations with the military grip angle to be converted from .22 long rifle to .22 short.

The Victor conversion kit includes the following: light weight slide assembly; 5 1/2" barrel chambered for .22 shorts; vent rib with sights; barrel weight and two .22 short magazines.

The Trophy/Citation conversion kit includes the following: light weight slide assembly; 5 1/2" bull barrel chambered for .22 shorts with front sight; stabilizer and two .22 short magazines.

To install the conversion unit partial disassembly of pistol must be done as follows: Begin the disassembly by pushing the safety upward into the safe position. Pull the magazine catch forward and remove the magazine. Draw the slide fully to the rear, checking visually that the chamber is empty. With the slide held rearward, raise the lock lever and ease the slide forward slightly until it engages the slide lock lever and is held locked rearward. Next, place a wooden block at the edge of a sturdy table. Depress the barrel takedown plunger against the block, holding the pistol muzzle down with the barrel at a 45 degree angle to the table top. Grasp the pistol firmly with one hand on the barrel and the other on the grip. With the takedown plunger fully depressed, pull the barrel assembly upward out of the frame. Draw the slide slightly rearward to release the slide lock and guide the slide slowly forward off the frame. No further disassembly is required before installing the conversion unit.

Next, align the "T" slot of the conversion unit slide with that of the frame and push the slide rearward on the frame. The slide must move freely rearward without binding. (Due to tolerances of size and position which are required during the manufacturing process, in some cases, the slide may bind on the frame. When this occurs, careful hand fitting of the slide to the frame is required. It is recommended that this work be done by a competent gunsmith or factory fitted at the High Standard plant.) With the slide held fully rearward, raise the slide lock lever and lock the slide rearward. Depress the takedown plunger completely and insert the barrel, stud first into the frame. When the barrel is seated on the frame, release the pressure on the takedown plunger. The plunger must move forward and lock onto the barrel stud. Sometimes the takedown plunger will stick and it will require a few taps with a plastic mallet to have it fully lock the barrel in place. When the barrel is securely in place, draw the slide slightly rearward to release the slide. Let the slide slam forward into the closed position. Withdraw and release the slide four or five times letting it slam into the

barrel. This will further tighten the barrel to the frame. Load the magazine with .22 short cartridges, insert into the pistol and the unit is ready to function. We recommend the use of lubricated ammunition.

NOTE: Magazines - Reasonable care should be taken to keep the magazines from being dented or otherwise damaged. It is recommended that the magazine be completely immersed in kerosene after 500 to 800 rounds.

Stabilizer - The stabilizer should be kept clean in order to avoid lead build up.

Lubrication - When first assembled and then occasionally during use, a little thin oil should be put on the friction points.

Cleaning - As soon as possible after firing, the unit should be removed, cleaned thoroughly and lightly oiled.