

PARTS LIST FOR

J. C. HIGGINS

12 GAUGE

AUTOMATIC SHOTGUN

MODEL 60

— MODEL NUMBERS —

583.62	583.64	583.66
583.63	583.65	583.67
583.600		

One of these numbers is the Model Number of your Model 60 Automatic Shotgun. It will be found on the left side of the barrel. Always mention this model number when communicating with us regarding the Model 60 Shotgun or when ordering parts.

— Ordering Information for —

Retail and Mail Order Stores

Refer to the Division 6 Authorized Price List for 583.00 for current selling prices, availability and ordering information.

— Filing Instructions —

File this Parts List immediately after Parts List 583.53 in the Division 6 Standard Nomenclature GREY BINDER, Volume 2.

SEARS, ROEBUCK AND CO.

June, 1956

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 J.C. HIGGINS MODEL 60 12 GAUGE AUTOMATIC SHOTGUN
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When ordering parts and/or assemblies, please specify MODEL and MODEL-NUMBER of the gun (i.e. 60-583.62, 60-583.63, etc.) as well as whether barrels are ribbed, compensated or plain and degree of choke. All parts identified with an asterisk (*) must be fitted to the gun by gunsmiths in the Sears mail order houses, or by local qualified gunsmiths sold as assemblies only.

REF. NO.	PART NO.	PART NAME	REF. NO.	PART NO.	PART NAME
1	640	Action, Bar Assembly	33	641	Hammer Strut, R. H.
2	618	Action Spring	34	642	Hammer Strut, L. H.
*3	730	Barrel and Cylinder Assy. Plain	35	643	Hammer Strut Pin
*3-V	732	Barrel and Cylinder Assy. with Ventilated Rib	36	133	Hammer Spring
			37	639	Hammer Spring Guide
*3-D	731	Barrel and Cylinder Assy. Deluxe, with Choke-Control	38	676	Hammer Spring Retaining Pin
			55-A	178	Initial Plate
4	603	Bolt	39	691	Locking Pin
4-A	785	Bolt Assembly	40	645	Magazine Follower
5	620	Butt Plate	41	646	Magazine Spring
6	345	Butt Plate Screw	42	647	Magazine Tube
7	608	Cartridge Lifter	43	648	Magazine Tube Cap
8	677	Cartridge Lifter Actuator Assembly	44	651	Piston
9	610	Cartridge Lifter Actuator Hinge Pin	45	188B	Pistol Grip Cap
10	675	Cartridge Lifter Actuator Spring	46	403	Pistol Grip Cap Screw
11	782	Cartridge Lifter Spring	48	659	Safety Button R.H.
12	689	Cartridge Lifter Spring Plunger		751	Safety Button L.H.
13	612	Cartridge Stop, R. H.	49	605	Safety Spring Plunger
14	787	Cartridge Stop, L. H.	50	155B	Safety Plunger Spring
15	679	Cartridge Stop Button	*51	6621	Sear
16	616	Cartridge Stop Pin	52	649	Sear Spring
17	777	Cartridge Stop Spring	53	652	Sear Spring Plunger
	619	Cylinder	54	664	Slide
	752	Cylinder Washer	55	686	Stock Assy.
	753	Cylinder Spring	56	666	Stock Bolt
	754	Cylinder Nut	57	667	Stock Bolt Lock Washer
	617	Drive Screw	58	668	Stock Bolt Washer
18	761	Ejector	59	669	Trigger
19	627	Ejector and Firing Pin Retaining Pin	60	670	Trigger Guard
20	628	Ejector Retracting Spring	60-A	680	Trigger Guard Assembly
21	755	Extractor, R. H.	61	671	Trigger Guard Retaining Pin
22	625	Extractor Spring, R. H.	62	672	Trigger Guard Retaining Pin
23	604	Extractor Pivot Pin			Bushing, Front
24	626	Firing Pin	63	673	Trigger Guard Retaining Pin
25	628	Firing Pin Retracting Spring			Bushing, Rear
26	658	Forehand Assembly	64	674	Trigger Guard Retaining Pin
27	630	Forehand Base			Bushing Retaining Spring
28	631	Forehand Cap	65	699	Trigger Hinge Pin
29	632	Forehand Cap Screw	66	657	Trigger Spring
30	633	Forehand Cap Screw Retaining Ring	67	685	Wood Plug
31	636	Hammer			
32	699	Hammer Hinge Pin			